



ISSUE	APP'D. BY	REVISIONS
ORIG.	RRL	RELEASED PER ECN #90051 TJS 05/99
A	RRL	RELEASED PER ECN #D90105 TJS 07/99
B		RELEASED PER ECN #D90123 SJO 9/99
C		RELEASED PER ECN #D90148 SJO 10/27/99

CONTROLLED DOCUMENT

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DO NOT REVISE MANUALLY**

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± .010 FOR ALL DIMENSIONS EXCEPT ROUND HOLES.
± .002 FOR ALL ROUND HOLES AND ROUND PARTS.
± .30° ON ANGULAR DIMENSIONS.

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
ALL THREADS TO BE CLASS #2 FIT.
DO NOT SCALE THIS PRINT.

READ ALL NOTES.

DRAWN BY	SJO	DATE	05/99	SCALE	FULL
APPROVED (MECH.)	ROBERT LUBE	APPROVED (ELEC.)		APPROVAL DATE	

MATERIAL SPECS NONE FRESH/COLOR
SHEET 1 OF 1 SHEET(S) CAD DISK / DWG. NO. _____

NAME SCHEM'DIAG' 19"-U3100
PART NO. 100X0420-001

WGM1931-MIGS08K
WITH 22mm NECK BRD

ASSOCIATE DRAWINGS